GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SA-351 Grade CF8M

Standard Specification for Castings, Austenitic, for Pressure-Containing Parts

Group - Ferrous Stainless Steel Alloys

Sub Group - ASME SA-351 Grade CF8M Castings, Austenitic, for Pressure-Containing Parts

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Castings

Chemical Composition		
Carbon	C %	0.080 max.
Manganese	Mn %	1.500 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Silicon	Si %	1.500 max.
Chromium	Cr %	18.000 - 21.000
Nickel	Ni %	9.000 - 12.000
Molybdenum	Mo %	2.000 - 3.000
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	485 min.
Yield Strength in Mpa	205 min.
Elongation in %	30 min.
Reduction of Area in %	-
Hardness in HB	-
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
J92900	UNS	USA	Steel
G 5121 SCS 14A	JIS	Japan	Steel and Pipe
SA-451 Grade CPF8M	ASME	USA	Steel and Pipe
A 351 Grade CF8M	ASTM	USA	Steel
A 451 Grade CPF8M	ASTM	USA	Steel and Pipe
A 744 Grade CF-8M	ASTM	USA	Steel
A 743 Grade CF-8M	ASTM	USA	Steel

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.